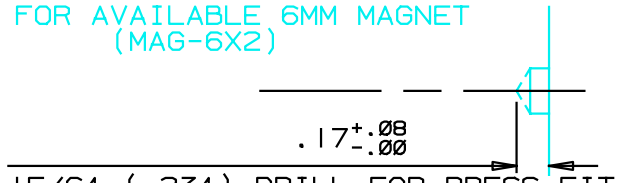
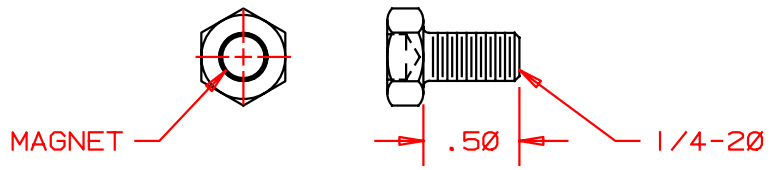
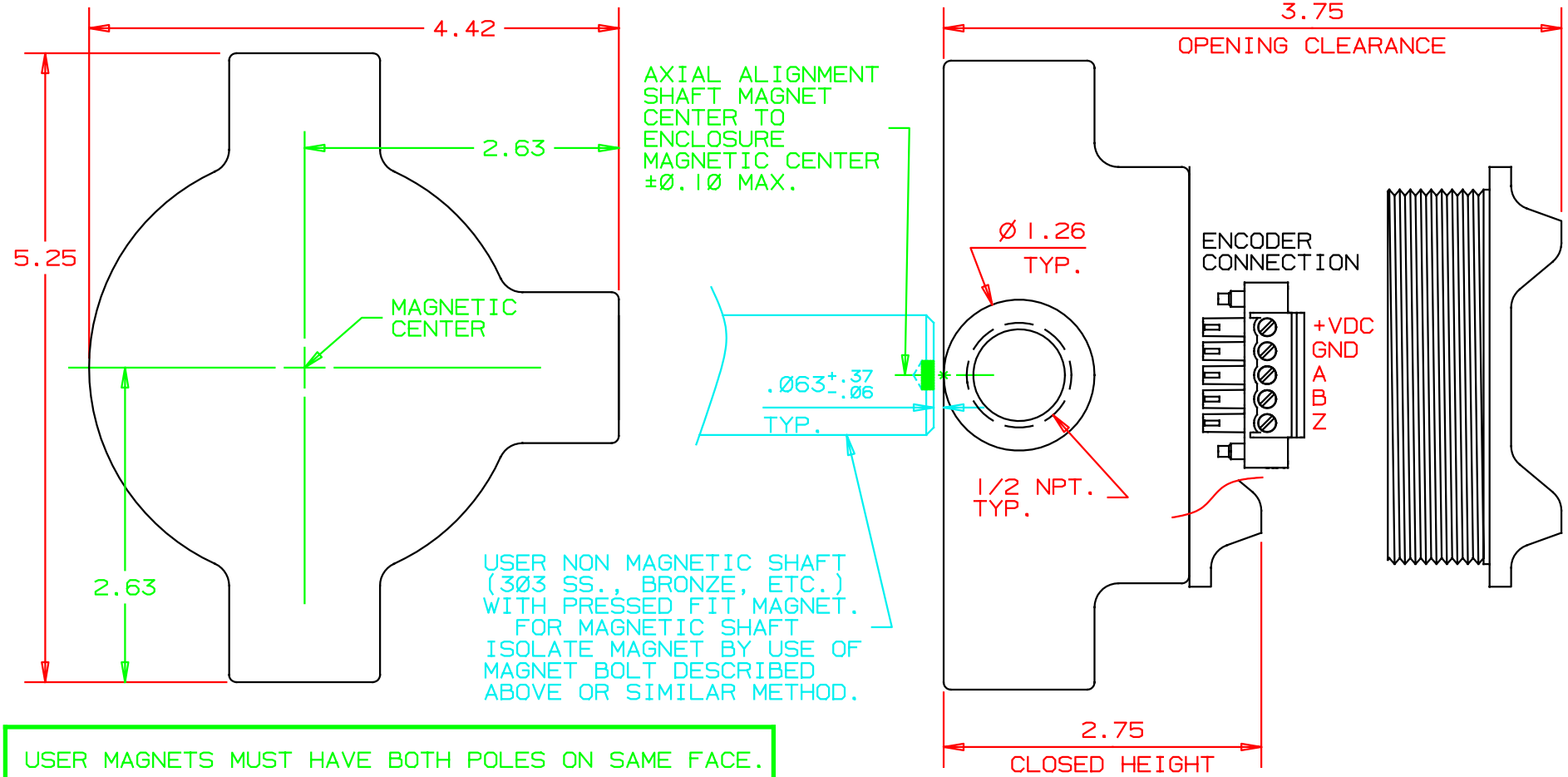
SHAFT DRILLING INSTRUCTIONS
FOR AVAILABLE 6MM MAGNET
(MAG-6X2)



15/64 (.234) DRILL FOR PRESS FIT.
"B" (.238) FOR ADHESIVE MOUNT.

AVAILABLE MAGNET BOLT.
(ALUMINUM #MAG-AL1) (NYLON #MAG-NY1)





USER NON MAGNETIC SHAFT
(303 SS., BRONZE, ETC.)
WITH PRESSED FIT MAGNET.
FOR MAGNETIC SHAFT
ISOLATE MAGNET BY USE OF
MAGNET BOLT DESCRIBED
ABOVE OR SIMILAR METHOD.

USER MAGNETS MUST HAVE BOTH POLES ON SAME FACE.

CONFIDENTIAL-ALL RIGHTS RESERVED
DISCLOSURE OR DUPLICATION PROHIBITED

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE DECIMAL INCH

MANUFACTURING TOLERANCES

.X	.XX	.XXX	ANGLE
±.015	±.005	±.001	1°

DESIGN: C. SCHRUBBE	DATE: 04/15/07	DRAFTING: R. BLANK	DATE: 04/25/08	JORAL DEVICES	WWW.JORALDEVICES.COM
CHECKED: R. BLANK	DATE: 04/25/08	APPROVED:	DATE: 00/00/00		
B.O.M.		RELEASED: R. BLANK	DATE: 04/25/08	TITLE: XP HOCKEY PUCK CUSTOMER VIEW	
CUSTOMER:		SIZE AL	SCALE NONE	DWG NO.: XPHP-CUSTOMER-RØ	REV. Ø / SHEET: 1 OF 1